



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000246
D350-836-019

Job Sheet 171055



Part No: D350-836-019

Job Qty: 1 ea

Part Name: Crosstube Antenna Mount AS350 / AS355



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs	2/8/18	2/8/18	0.00	0.00	QC4		
125	DC	1 pcs	2/8/18	2/8/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-16		
140	QC21-FG	1 Ea	2/8/18	2/8/18	0.00	0.00	QC21 21 9-89		

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
D2732-030	Rubber Cushion - 3"	2 Ea (2 ea)	90-Start up Operation	
D4853-1	Top Bracket	1 Ea (1 ea)	90-Start up Operation	
D4854-1	Lower Bracket	1 Ea (1 ea)	90-Start up Operation	
D4855-1	Antenna Bracket	1 Ea (1 ea)	90-Start up Operation	
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0432J	Washer	8 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	2	226	0
	AN4-16A	2	283	0
	D2732-030	2	400	0
	D4853-1	1	19	0
	D4854-1	1	10	0
	D4855-1	1	0	0
	MS21042L4	4	2,781	0
	NAS1149D0432J	8	550	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S038985



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D350-836-019
Original Serial #: S038985
Revision:
Operation: Start up Operation
Change No: CHG001

02/05/18
Job No: 171055

D350-836-019

Mr. ² ~~Seave~~

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1-55879

X1

1-55879
X1



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Master Unit 000246

Tel (613) 632-5200

Containers on Master Unit 000246				
Serial No	Part No	Customer Part No	Status	Quantity
S036964	AN4-11A		Allocated	2
S036962	AN4-16A	AN4-16A	Allocated	2
S036961	D2732-030	D2732-030	Allocated	2
F161854	D4853-1	D4853-1	Allocated	1
S036968	D4854-1	D4854-1	Allocated	1
S038973	D4855-1	D4855-1	Allocated	1
S036938	MS21042L4	MS21042L4	Allocated	4
S036916	NAS1149D0432J		Allocated	8

Ref. only

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-18A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT